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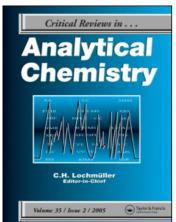
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## THE UNITED STATES GREEN CHEMISTRY PROGRAM

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## THE UNITED STATES GREEN CHEMISTRY PROGRAM

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The United States Environmental Protection Agency's Office of Pollution Prevention and Toxics has been actively working in the area of green chemistry since the early part of this decade. The program includes research, education, information dissemination and awards/recognition and outreach to the scientific and industrial community. This effort is to further the implementation of green chemistry as an economically and environmentally sustainable approach to the design, manufacture, use and disposal of chemicals in society.

Over the past few years, the chemistry community has been mobilized to develop new chemistries that are less hazardous to human health and the environment. This new approach has received extensive attention and goes by many names including Green Chemistry, Environmentally Benign Chemistry, Clean Chemistry, and Sustainable Chemistry. Under all of these different designations there is a movement toward pursuing chemistry with the knowledge that the consequences of chemistry do not stop with the properties of the target molecule or the efficacy of a particular reagent. The impacts of the chemistry that we design as chemists are felt by the people that come in contact with the substances we make and use and by the environment in which they are contained. For those who have been given the capacity to understand chemistry and practice it as their livelihood, it is and should be expected that this capacity will be used wisely. With knowledge comes the burden of responsibility. Chemists do not have the luxury of ignorance and cannot turn a blind eye to the effects of the science in which we are engaged. Because chemists are able to develop new chemistries that are more benign, there is an obligation to do so.

Chemists from all over the world are using their creativity and innovation to develop new synthetic methods, reaction conditions, analytical tools, catalysts and processes under the new paradigm of Green Chemistry. It is a challenge for the chemistry community to look at the excellent work that has been and continues to be done and to ask the question, "Is the chemistry I am doing the most benign that I can make it?".

One obvious but important point: nothing is benign. All substances and all activity have some impact just by their being. What is being discussed when the term benign by design or environmentally benign chemistry is used is simply an ideal. Striving to make chemistry more benign wherever possible is merely a goal. Much like the goal of "zero defects" that was espoused by the manufacturing sector, benign chemistry is merely a statement of aiming for perfection.

Chemists working toward this goal have made dramatic advances in technologies that not only address issues of environmental and health impacts but do so in a manner that satisfies the efficacy, efficiency and economic criteria that are crucial to having these technologies incorporated into widespread use. It is exactly because many of these new approaches are economically beneficial that they become market catalyzed. While most approaches to environmental protection historically have been economically costly, the Green Chemistry approach is a way of alleviating industry and society of those costs.

Green Chemistry is an approach to the synthesis, processing and use of chemicals that reduces risks to humans and the environment. Many innovative chemistries have been developed over the past several years that are effective, efficient and more environmentally benign. These approaches include new syntheses and processes as well as new tools for instructing aspiring chemists how to do chemistry in a more environmentally benign manner. The benefits to industry as well as the environment are all a part of the positive impact that Green Chemistry is having in the chemistry community and in society in general

While it has already been mentioned that nothing is truly environmentally benign, there are substances that are known to be more toxic to humans and more harmful to the environment than others. By using the extensive data available on human health effects and ecological impacts for a wide variety of individual chemicals and chemical classes, chemists can make informed choices as to which chemicals would be more favorable to use in a particular synthesis or process. Simply stated, Green Chemistry is the use of chemistry techniques and methodologies that reduce or eliminate the use or generation of feedstocks, products, byproducts, solvents, reagents, etc., that are hazardous to human health or the environment.

Green Chemistry is a fundamental and important tool in accomplishing pollution prevention. Pollution prevention is an approach to addressing environmental issues that involves preventing waste from being formed so that it does not have to be dealt with later by treatment or disposal. The Pollution Prevention Act of 1990 established this approach as the national policy of United States and the nation's "central ethic" in dealing with environmental problems.

There is no doubt that over the past 20 years, the chemistry community, and in particular, the chemical industry, has made extensive efforts to reduce the risk associated with the manufacture and use of various chemicals. There have been innovative chemistries developed to treat chemical wastes and remediate hazardous waste sites. New monitoring and analytical tools have been developed for detecting contamination in air, water and soils. New handling procedures and containment technologies have been developed to minimize exposure. While these areas are laudable efforts in the reduction of risk, they are not pollution prevention or Green Chemistry, but rather are approaches to pollutant control. Many different ways to accomplish pollution prevention have been

demonstrated and include engineering solutions, inventory control and "housekeeping" changes. Approaches such as these are necessary and have been successful in preventing pollution, but they also are not Green Chemistry. There is excellent chemistry that is not pollution prevention and there are pollution prevention technologies that are not chemistry. Green Chemistry is using chemistry for pollution prevention.

No one who understands chemistry, risk assessment and pollution prevention would claim that assessing which substances or processes are more environmentally benign is an easy task. To the contrary, the implications of changing from one substance to another are often felt throughout the life-cycle of the product or process. This difficulty for obtaining a quantifiable measurement of environmental impact has been, however, too often used historically as a rationale for doing nothing. The fact is that for many products and for many processes, clear determinations can be made. Many synthetic transformations have clear advantages over others, and certain target molecules are able to achieve the same level of efficacy of function while being significantly less toxic.

The work of the U.S. Environmental Protection Agency will be to work collaboratively with the scientific and industrial community to develop the research and implementation of these fundamental scientific approaches to environmental protection for the furtherance of sustainable technologies through green chemistry.